## GETTEE GRAPHIC & DISPLAY MATERIALS

## **CELTEC® ULTRA WHITE**

| TYPICAL PHYSICAL PROPERTIES     | Units of<br>Measure | Value                  | ASTM<br>Method |
|---------------------------------|---------------------|------------------------|----------------|
| Physical                        |                     |                        |                |
| Density                         | g/cm <sup>3</sup>   | 1.42                   | D 792          |
| Water Absorption                | %                   | 0.06                   | D 570          |
| Rockwell Hardness               | R Scale             | 115                    | D 785          |
| Shore Durometer                 | D                   | 89                     | D 2240         |
| Mechanical                      |                     |                        |                |
| Tensile Modulus                 | psi                 | 411,000                | D 638          |
| Yield Strength                  | psi                 | 7,500                  | D 638          |
| Flexural Modulus                | psi                 | 481,000                | D 790          |
| Yield Strength                  | psi                 | 12,800                 | D 790          |
| Izod Impact Strength            | ft-lb/in            | 1.0                    | D 256          |
| Thermal                         |                     |                        |                |
| Vicat Softening Point           | °C/°F               | 83/181                 | D1525          |
| Heat Deflection Temp (66 psi)   | °C/°F               | 82/179                 | D 648          |
| Heat Deflection Temp (264 psi)  | °C/°F               | 80/176                 | D 648          |
| Coefficient of Linear Expansion | in/in/°C            | 5.8 x 10 <sup>-5</sup> | D 696          |
| Coefficient of Linear Expansion | In/in/°F            | 3.2 x 10 <sup>-5</sup> | D 696          |
| Flammability Ratings            |                     |                        |                |
| Flame Spread Index              | _                   | 15                     | E 84           |
| Flammability                    | _                   | 0                      | UL 94V         |
| Flammability                    | _                   | Self Extinguishing     | D 635          |
| Chemical                        |                     |                        |                |
| Chemical Resistance             | -                   | Class B                | D1784          |
| Electrical                      |                     |                        |                |
| Electrical Volume Resistivity   | Ohm/cm              | 5.4 x 10 <sup>15</sup> | D 257          |
| Dielectric Constant             | 60 Hz               | 3.19                   | D 150          |
| Dissipation Factor              | 60 Hz               | 0.0096                 | D 150          |
| Loss Index                      | 60 Hz               | 0.030                  | D 150          |
| Dielectric Strength             | Volts / mil         | 544                    | D 149          |



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