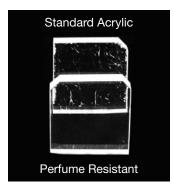


Polycast *Perfume Resistant* Cast Acrylic Sheet is a modified acrylic polymer designed to be more resistant to crazing than standard acrylic. This is an advantage when the acrylic materials are exposed to chemicals associated with perfumes and cosmetics. Store displays and signs that accidentally may get exposed to these chemicals will be less likely to craze.

PROPERTY	Test Method	Category A	
Tensile strength, (psi)	D638	11,250	
Elongation at break, %	D638	6	
Index of refraction	D542	1.49	
Specific gravity	D792	1.19	
Luminous transmittance, %	D1003	92	
Spectral transmittance, %		0% @ 390 mm	
UV Transmission, %	(Spectrophotometer) (290-370mm)	0	
Haze, %	D1003	<0.5	
Dimensional tolerance,:			
Thickness, %		See table 3, ASTM D4802	
Shrinkage, %		2	
Water absorption, %	D570 (24-h method)	0.3	
Deflection temperature under flexural load, 18 kPa (264 psi), °C (°F),	320 D648		
<12.0 mm (0.472 in.)		92	
>12.0 mm (0.472 in.)		95	
Thermal Expansion, in/in/deg F	ASTM D966	0.000042	
Flammability, in. per min	ASTM D635	1.2	
Impact strength, Izod, J/m (ft-Ib/in.), min	D256, Method A	16.0 (0.3)	
Craze Resistance, psi	Sec. 4.5.15 per	2000	
	Performance Specificat	ion of	
	Plastic Sheet, Acrylic, N	Plastic Sheet, Acrylic, Modified	
Alcohol Immersion, 3 weeks	IPA/ethanol	no craze visible	

Alcohol Immersion, 3 weeks All values meet or exceed ASTMD4802. IPA/ethanol no craze visible (Note: Values stated are typical for .250 thickness; tested under standard ASTM temperature and humidity conditions.)







CELL CAST ACRYLIC

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Samples exposed to 80% IPA/20%EA