









# **SUNTUF<sup>®</sup> Plus** Greenhouse Applications



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### Introduction

SUNTUF Plus provide the best nurturing conditions possible for plants and workers. It was the first corrugated polycarbonate sheet introduced to the commercial greenhouse market with proven results over twenty years ago. Since then, SUNTUF Plus has become an industry standard which all other corrugated polycarbonate products for the agricultural market are compared to. The SUNTUF Plus product range includes various types and features, which were specifically designed for commercial greenhouse roofing.





SUNTUF<sup>®</sup> Plus Main Benefits



#### **Clarity and Condensation Control**

Natural, clear SUNTUF sheet exhibits the clarity of glass, transmitting up to 90% of natural PAR light. SUNTUF Plus also prevents condensation drip and its related drawbacks due to an integrated feature that helps maintain its high light transmission.

#### **Impact Strength**

Manufactured from polycarbonate, SUNTUF is virtually unbreakable and is extremely resistant to impact, hailstones and loads.

#### Low Weight

Light in weight, SUNTUF sheets are easy to handle and install.

#### Weather Resistance

SUNTUF resist wind, hail and extreme temperatures from -50°C to +120°C. An integrated UV protective layer allows SUNTUF to retain its transparency without yellowing over the course of a long lifetime of service.

#### 10 Year Warranty

SUNTUF is warranted to retain its attractive appearance over its long lifetime with minimum maintenance.

#### Protection

SUNTUF does not allow harmful UV radiation to penetrate, and meets the highest flammability standards in its field.

### SUNTUF® Plus Product Range

Product	Description
SUNTUF <sup>®</sup> Plus	Corrugated polycarbonate sheet with integrated UV protective layer on the exterior side and anti- condensation treatment applied to the interior side.
SUNTUF <sup>®</sup> Plus UV2	Corrugated polycarbonate sheet with integrated UV protective layer on both sides and anti- condensation treatment applied to the interior side.
SUNTUF® Plus Embossed*	Corrugated polycarbonate sheet that exhibit 20% diffusion of the light.
SUNTUF <sup>®</sup> Plus Diffused*	Corrugated polycarbonate sheet that transmits a selected 85% of the light energy while exhibiting 100% diffusion of the light.

\*Also available with co-extruded UV protective layer on both sides.

### Clear or Diffused: SUNTUF® Plus for Every Plant or Crop

#### Clear

Optimum for low light regions or where high clarity is essential

#### Embossed

Offers high light transmission and good diffusion for excellent flexibility



90% light transmission 0% Diffusion



#### 90% light transmission 20% Diffusion



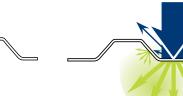
Combines even light spread with

high light transmission

Diffuser

85% light transmission 100% Diffusion



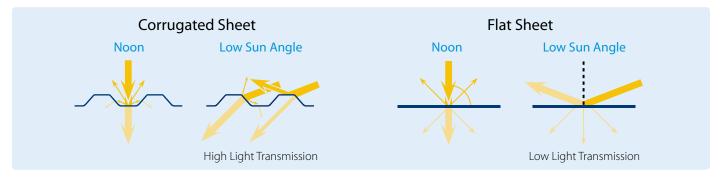






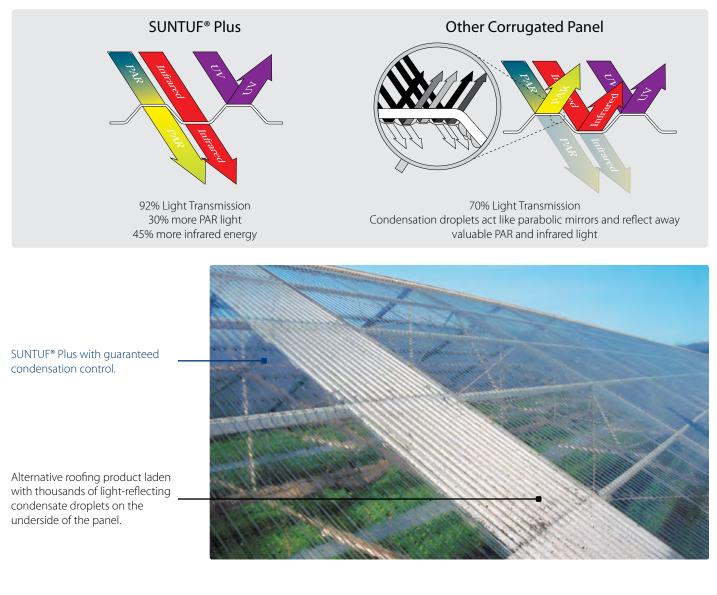
### Better Light Transmission than Flat Panel Glazing

In the critical hours of early morning and late afternoon SUNTUF Plus' corrugated shape allows better light transmission than flat glazing such as glass panels, as indicated below.



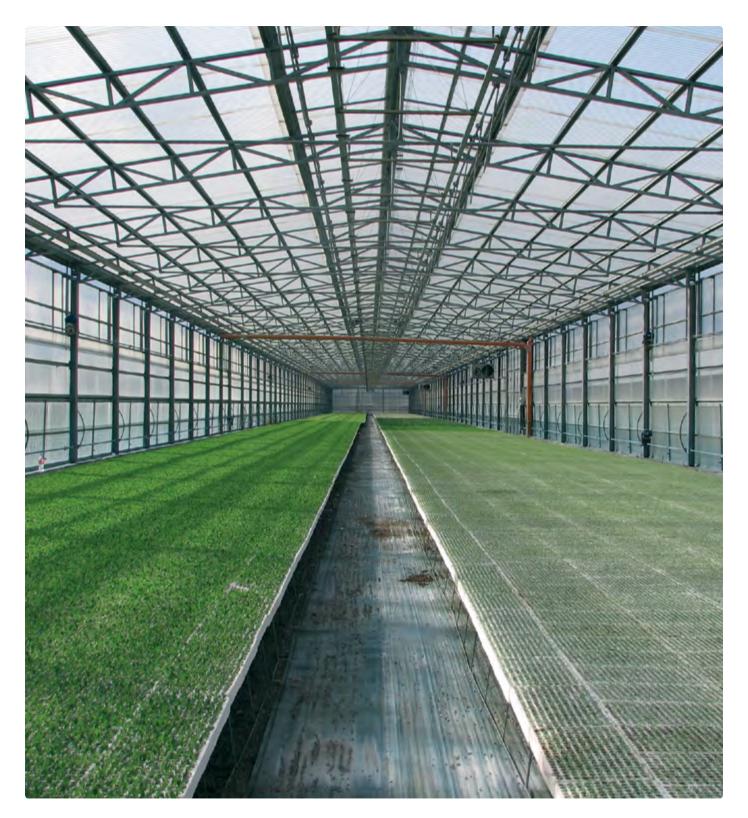
### Guaranteed Condensation Control (Anti-Fog)

SUNTUF Plus, with its unique built-in condensation control, allows up to 30% more light transmission during peak condensation periods. SUNTUF Plus also reduces disease resulting from condensation dripping. For greenhouses with retractable roofs, SUNTUF Plus is offered with anti-condensation treatment on both sides.



### **Project Gallery**

Over a million square meters of SUNTUF Plus sheets have been installed during the past 25 years in numerous projects around the globe. A few of them are presented in the following pages.



Double sloped roof and walls - Southern Italy



Arched Roof Roof Greenhouse - USA



Arched Roof - China

## Project Gallery (Continued)



Arched roof Vegetable Greenhouse - Negev (Israeli Desert)



Arched roof, Garden Center - Israel



### Gothic Roof Greenhouse - China



Arched Roof Greenhouse - Antalia, Turkey

## Project Gallery (Continued)



### Xinjiang, western China No snow accumulation on the SUNTUF roof enables more daylight in the greenhouse

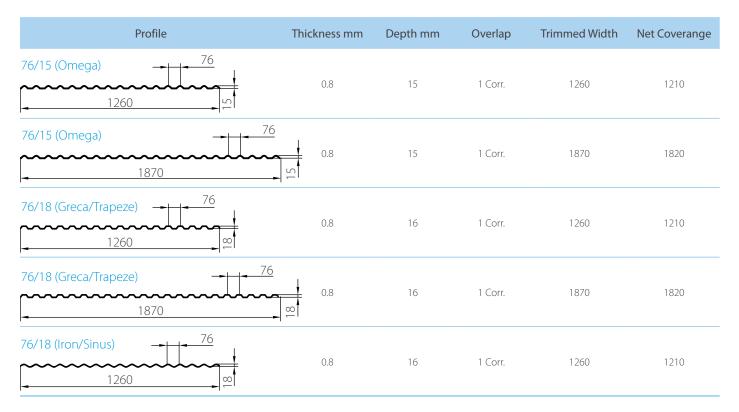


### Xinjiang, western China Quick, safe and easy installation of SUNTUF Plus sheets.



Green House - China Greenhouse with double sloped roof and walls.

### SUNTUF® Plus Standard Profiles



### Custom SUNTUF® Plus Profile for Glass Replacement - Case Study

Since SUNTUF's unique profile matching technology was introduced in 2004, Palram looked for new ways to implement it for the customer's benefit. Two Italian greenhouse owners turned to Palram in search of long term roofing solution after heavy hail storms shattered 5000 sqm of their greenhouses glass glazing panels: Albani E. Ruggieri (located north-west of Rome, project executed in 2007) and De Fillipo (located south of Naples, project executed in 2010).

Both customers required a fast, reliable and cost-effective roofing solution that would resist high wind and impact caused by hail and debris. SUNTUF profile matching technology was used to tailor specific corrugation profiles for each project. The sheets were designed to fit preexisting aluminum glazing bars, which resulted in a very simple re-installation for both customers. Technical support for the projects included profile-specific installation guides, project-specific accessories and on-site support.

#### **Glass Replacement - Installation Concept**

Fitting of the profile made for the Albani E. Ruggieri greenhouse project.

project.	
Bolt	
Storm washer	
Custom designed SUNTUF® sheet	
Pre-existing sructure bar	



Custom Made SUNTUF Plus for Glass Replacement Project - Southern Italy

### Glass Replacement (Continued)



Custom Made SUNTUF Plus for Glass Replacement Project - Southern Italy View from the outside during installation. Upper row still fitted with glass, middle row fitted with custom made SUNTUF Plus panels.



Custom Made SUNTUF Plus for Glass Replacement Project - Southern Italy View from the outside after project completion.



Custom Made SUNTUF Plus for Glass Replacement Project - Southern Italy View from the outside.



Custom Made SUNTUF Plus for Glass Replacement Project - Southern Italy View from the inside.

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